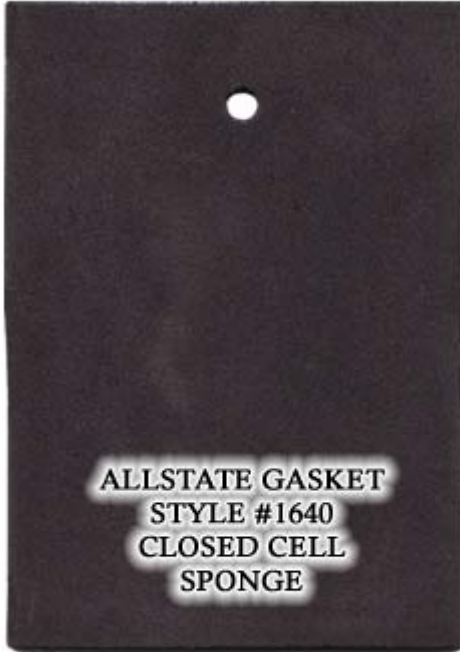




ALLSTATE GASKET MATERIAL SPECIFICATIONS

STYLE 1640 CLOSED CELL SPONGE

**Features:****Material:**

- Available in full rolls
- Available in sheets
- Can be supplied in cut-to-width strips
- Pressure sensitive adhesive backing is also available

Color:**Recommended Uses:****Operating Temperature:** -40°F to +200°F**Sizes:****Thicknesses:**

	Polymer	Neoprene/EPDM/SBR			
	Stock Number	SCE41B*	SCE42B	SCE43B*	SCE45B*
SPECIFICATIONS *SCE41B available by special order.	ASTM-D-1056-67	SCE-41	SCE-42	SCE-43	SCE-45
	ASTM-D-1056-98	2A1	2A2	2A3	2A5
	Mil-R-6130C Type Grade	SCE3F2	SCE7F2	SCE11F2	SCE20F2
	Condition	Soft	Soft-Med	Medium	Firm
	UL-94-HF1	Approved	Approved	Approved	—
	UL-94-HBF	Approved	Approved	Approved	—
	Mil-R-6130C	Pass	Pass	Pass	Pass
	FMVSS-302	Pass	Pass	Pass	Pass
	25% Compression Deflection (PSI)	2-5	5-9	9-13	17-24
	Density Approximate (PCF)	6+/-2	5+/-2	9+/-2	12+/-2
	Water Absorption Max Weight %	5	5	5	5
	Temperature High Intermittent °F	250	250	250	250
	Ozone Resistance	Good	Good	Good	Good
	Tensile Strength (PSI)	75	100	100	150
	Fuel B Max % Weight Change				
	Elongation Typical Properties %	150	150	150	150
	Durometer Shore 00 (App.)	30-50	45-50	55-70	75-OVER
	Shrinkage 7 Days @ 158°F Max.	5%	5%	5%	5%
	K Factor	.30	.30	.38	—

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All information is provided as reference, be sure to do your own testing for product suitability.

No warranties or guarantees are expressed or implied. Visit www.AllstateGasket.com